

Date: Wednesday, 02/04/2008 11:30:43 AM
 *User: Julie Lecocq

Process Sheet

SPLIT

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : RUN-ON LANDING WEARPLATE KIT
 Job Number : 38310 -2
 Estimate Number : 12402
 P.O. Number :
 This Issue : 02/04/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : 02/04/2008 Type : SMALL /MED FAB
 Previous Run : 34329
 Part Number : DSI9328011
 Drawing Number : DSI9328 REV B
 Project Number : N/A
 Drawing Revision : B
 Material :
 Due Date : 09/04/2008 Qty: 3 Um: Each
 Written By :
 Checked & Approved By : JO 08-04-02
 Comment : Est Rev:A New Issue 06-05-04 JLM
 Est Rev:B As per Rev E 06-08-28 JLM
 Est Rev:C As per Rev B 07-03-19 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: Photocopy bluefile & type labels per PPP DSI 9328 CHG002

S 08/04/08

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

3.0 D3511041 WEARPLATE ASSEMBLY



Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)
 WEARPLATE ASSEMBLY
 Batch: 38267 64

B 27679 ?

4.0 AN417A Bolt



Comment: Qty.: 16.0000 Each(s)/Unit Total : 96.0000 Each(s)
 Bolt
 Batch: M105653

P

5.0 AN411A Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 24.0000 Each(s)
 Bolt
 Batch: M104214

P c 8/4/4 (6)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 02/04/2008 11:30:43 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: RUN-ON LANDING WEARPLATE KIT

Job Number: 38310

Part Number: DSI9328011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN9704

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 24.0000 Each(s)

Washer

Batch: M105442

7.0

MS21042L4

Nut



Comment: Qty.: 16.0000 Each(s)/Unit Total : 96.0000 Each(s)

Nut

Batch: 106825

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP DSI9328

Location: 52

PPP Rev: B

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-04-07

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN PH	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED [Signature]	DRAWING NO. DSI 9328	REV. B SHEET 1 OF 1
DATE 07.03.07		TITLE RUN-ON LANDING WEARPLATE KIT	SCALE NTS
A	06.04.20	NEW ISSUE	
B	07.03.07	AMEND PARTS LIST	

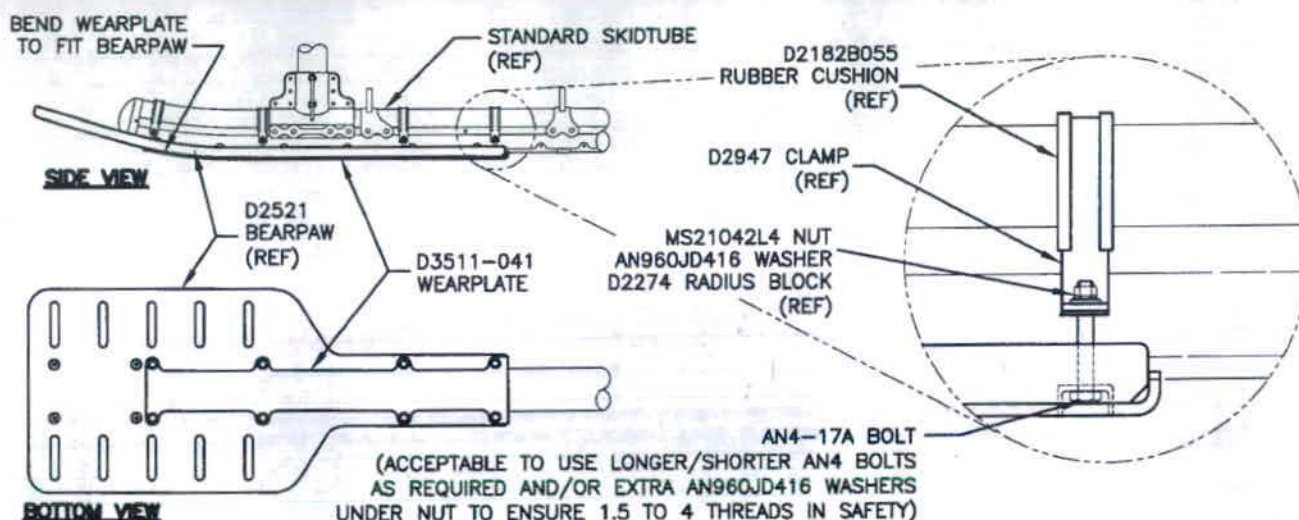
DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D205-564 Rev. D / IIN-D430-688 Rev. B
REF. CANADIAN STC: SH96-42 / SH01-56
REF. FAA STC: SR00571NY / SR01404NY

The DSI-9328-011 Run-on Landing Wearplate Kit can be installed on Dart D205-564-011 at CHG 006 or later or D430-688-011 Bearpaw Installations at CHG 002 or later only. Earlier model bearpaws can be made compatible with DSI-9328-011 kit by opening up counter bores to $\varnothing 0.930$. The wearplate kit includes two stainless steel wearplates that fit to the bottom of the Dart Bearpaws. Install the wearplates as shown below. Note that the D2529 washers are not required when the D3511-041 wearplates are installed.

For Installation on Float Skidtubes:

Refer to Installation Instructions D205-564 Rev. E or later when installing the DSI-9328-011 Run-on Landing Wearplate Kit on a D205-564-011 Bearpaw Kit installed on a float skidtube. Note that the D205-564-011 Bearpaw Kit must be at CHG 007 or later as stated in Installation Instructions D205-564 Rev. E or later.



WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
DSI-9328-011 (204)	15.0 lb 6.8 kg	0	0	146.5 in 3.72 m	2198 in-lb 25.3 m-k-g
DSI-9328-011 (205/212/412)	15.0 lb 6.8 kg	0	0	159.0 in 4.04 m	2385 in-lb 27.5 m-k-g
DSI-9328-011 (222U/230/430)	15.0 lb 6.8 kg	0	0	283.3 in 7.20 m	4250 in-lb 49.0 m-k-g

NOTE:
TORQUE ON THE NUTS SHOULD
BE LIMITED TO 20 in-lbs

PARTS LIST

QTY	Part Number	Description
X	DSI-9328-011	RUN-ON LANDING WEARPLATE KIT
2	D3511-041	Wearplate
16	AN4-17A	Bolt
4	*AN4-11A	Bolt
4	*AN970-4	Washer
16	MS21042L4	Nut (or MS21042-4)

* Parts used only when the D205-564-011 kit is installed with floats

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 38310

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-0-01
APPROVED [Signature]
BY: [Signature] D. SHEPHERD (DE # 02)
DATE: 07.03.07
CERT. NO.: SH96-42 / SH01-56
ISSUE NO.: 3 / 1

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STATE OF
MISSISSIPPI
COUNTY OF
JANUARY 1, 1900